



# Lesson 3: Nanofiltration

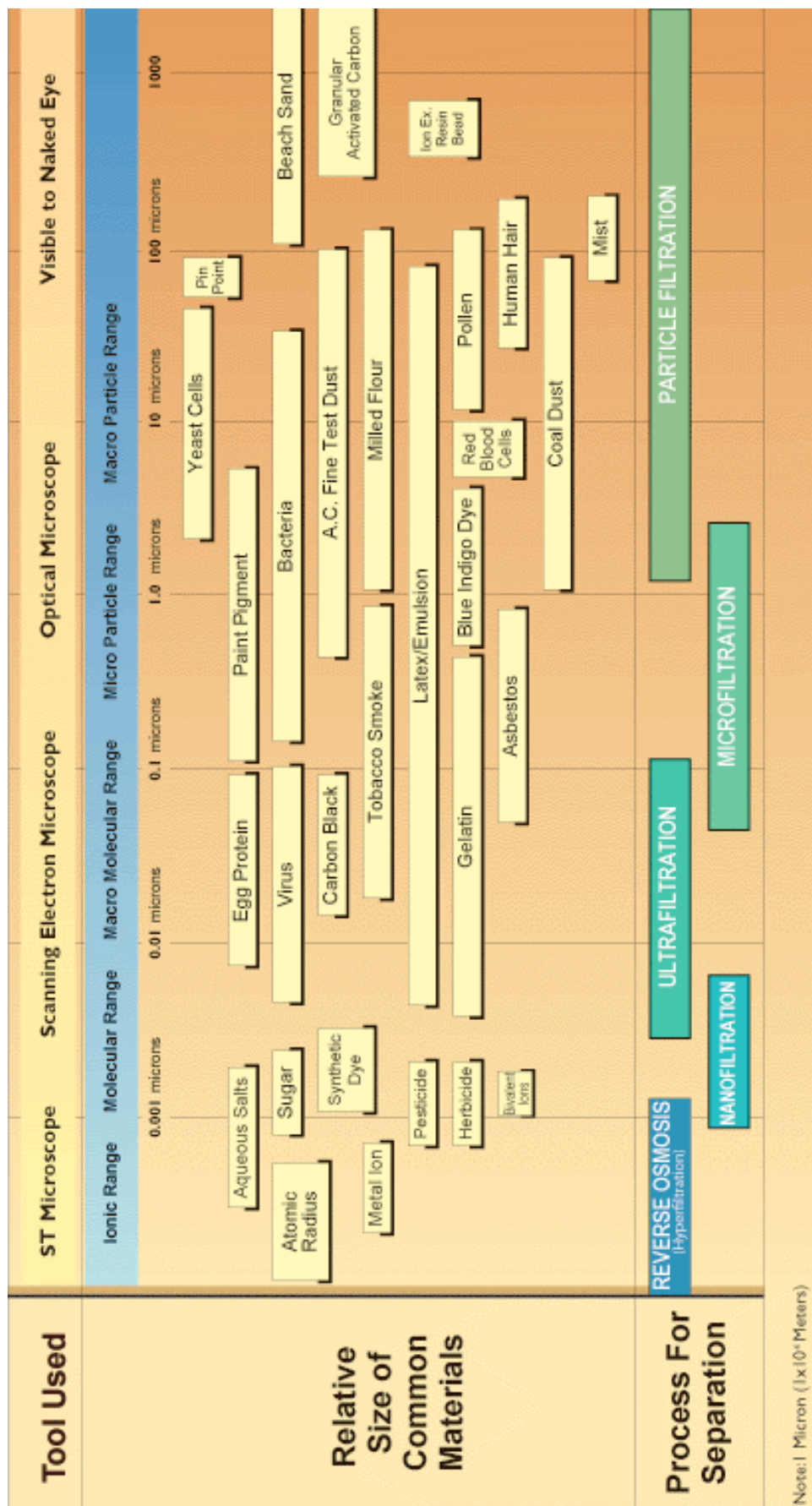
## Student Materials

### Contents

- The Filtration Spectrum: Student Handout
- Types of Filtration Systems and Their Traits: Student Handout
- Which Method is Best? Student Worksheet
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## The Filtration Spectrum: Student Handout



Adapted from Osmonics Filtration Spectrum  
Retrieved January 7, 2007, from <http://www.sasconsulting.ca/Files/Spectrum.jpg>



## Types of Filtration Systems and Their Traits: Student Handout

Type of Filtration	Max Particle Size (meters)	Characterization	Example Particles	Disadvantages	Diagram
<b>Microfiltration (MF)</b>	$10^{-5}$ to $10^{-7}$	Removal based on relatively large pore size, retains contaminants on surface. Very low water pressure needed. Often used as a pre-filter.	Sand, silt, clays, <i>Giardia lamblia</i> , <i>Cryptosporidium</i> , cysts, algae and some bacteria	Removes little or no organic matter. Does not remove viruses.	<p>Depth Filter</p> <p>Surface Filter [1]</p>
<b>Ultrafiltration (UF)</b>	$10^{-7}$ to $10^{-8}$	Removal based on smaller pore size, retains contaminants on surface. Low water pressure needed.	Suspended organic solids Partial removal of bacteria Most viruses removed	Most problems are with fouling. Cannot remove iron or manganese ions (multivalent ions).	<p>[1]</p>
<b>Nanofiltration (NF)</b>	$10^{-8}$ to $10^{-10}$	Removal based on very small pore size and shape and charge characteristics of membrane. Moderate pressure needed.	Suspended solids Bacteria Viruses Some multivalent ions	Currently most are susceptible to high fouling. Cost is relatively high (currently).	<p>Pressure</p> <p>Flow</p> <p>[2]</p>
<b>Reverse Osmosis (RO)</b>	$10^{-9}$ to $10^{-11}$	High pressure process that pushes water against the concentration gradient. Different membranes have different pore sizes and different characteristics.	Suspended solids Bacteria Viruses Most multivalent ions Monovalent ions	Membranes are prone to fouling. Cost is high.	<p>Pressure</p> <p>Flow</p> <p>Membrane</p> <p>[3]</p>

**Note: Relative Pressure needed for operation:** RO > NF > UF > MF      **Relative Cost:** RO > NF > UF > MF [4]



## References

(Accessed December 2007.)

- [1] <http://www.freedrinkingwater.com/water-education/quality-water-filtration-method.htm>
- [2] Adapted from [http://www.homecents.com/images/h2o-imgs/nano\\_f\\_l.gif](http://www.homecents.com/images/h2o-imgs/nano_f_l.gif)
- [3] Adapted from [http://www.zenon.com/image/resources/glossary/reverse\\_osmosis/reverse\\_osmosis.jpg](http://www.zenon.com/image/resources/glossary/reverse_osmosis/reverse_osmosis.jpg)
- [4] <http://www.nesc.wvu.edu/ndwc/>



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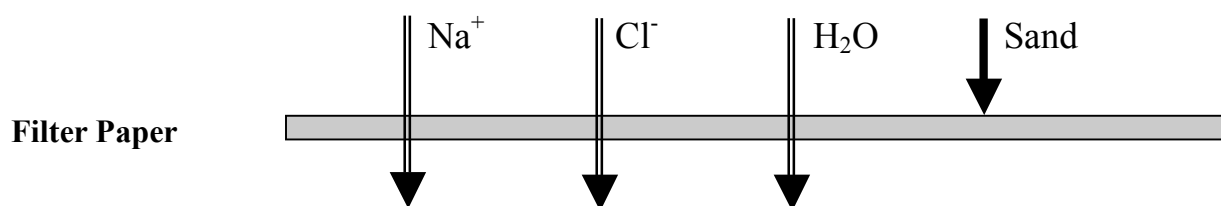
## Which Method is Best? Student Worksheet

### Purpose

Use the Filtration Spectrum: Student Handout to determine which filtration method is best suited to filter a variety of particles.

### Introduction and Example

If you had a filter that was made of paper, it would not let sand pass through but would allow water and dissolved sodium chloride pass through. To demonstrate this, you would draw the following arrows:



Refer to the Filtration Spectrum handout. Based on what you see in the handout, draw arrows that show which particles will pass through each membrane and which will not.

	Water	Monovalent Ions	Multivalent Ions	Viruses	Bacteria	Suspended Solids
<b>Microfilter</b>						
<b>Ultrafilter</b>						
<b>Nanofilter</b>						
<b>Reverse osmosis</b>						



## Comparing Nanofilters to Conventional Filters Lab Activity: Student Instructions

### Overview

You are on a backpacking trip in the mountains with a friend. Each of you has brought 2 liters of water with you and you are running very low. You had planned to stay at least for another day, but realize that if you don't find a source of clean drinking water, you will need to turn back and end your trip early. You brought with you some water testing strips and a nanofilter that fits inside of a syringe, just in case you needed to drink the water from the river. Your job is to use your testing strips to find out what else, besides what you can see (such as leaves) is in the water. Once you find what is in the water, you will have to filter out any of the unwanted substances.

The pores of your nanofilter are so small that they will easily plug with large substances. You want to filter as much as you can using the gravel and the sand by the river in a funnel. You have also brought activated charcoal with you.

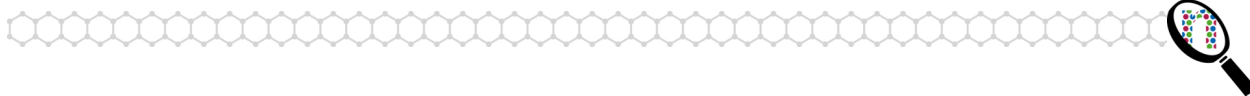
**Can you make the river water clean enough to drink, or do you have to turn around and go home?**

### Materials: Filtration (Part I)

- ½ cup sand
- ½ cup gravel
- About 50 mL of activated charcoal
- 1 25 mm NanoCeram® nanofilter disc
- 1 Luer-Loc ceramic filter housing (to hold the nanofilter)
- 2 250 mL beakers
- 1 funnel
- Paper towels
- Syringe
- Test strips for nitrate and nitrite ions
- Test strips for chloride ions
- Test strips for copper
- Test strips or drops for iron(II) and iron(III) ions
- ½ liter of “river water” in a bottle

### Materials: Comparing Ultrafiltration with Nanofiltration (Part II)

- 1 25 mm NanoCeram® nanofilter disc
- 1 25 mm Millipore VS ultrafilter disc
- 1 Luer-Loc ceramic filter housing (to hold the nanofilter and the ultrafilter)



- Syringe
- Bottle of water containing dissolved dye
- (2) small effluent collectors
- Paper towels

## Procedures: Filtration (Part I)

### Setup

1. Put the charcoal in water to soak for at least 10 minutes, and proceed with the next step. After 10 minutes, take the charcoal out and rinse it thoroughly to prevent coloring the water.
2. Arrange the ring on the ring stand and put the empty funnel inside of the ring, as shown in Figure 1. Put the 250 ml beaker underneath the funnel so it will catch the effluent.
3. Look at the river water in the bottle. Record your observations of the river water on your lab sheet. Be sure to notice texture, colors, and anything else that stands out.
4. Follow the instructions in the Ion Testing box below to test the river water for the presence of the ions.



*Figure 1. Funnel supported by ring with beaker underneath to catch effluent [1].*

### Ion Testing

1. Label a paper towel with each of the symbols of the ions you will test:  
 $\text{Fe}^{2+}$        $\text{Fe}^{3+}$        $\text{Cl}^-$        $\text{NO}_3^-$        $\text{NO}_2^-$        $\text{Cu}^{2+}$
2. Dip the appropriate strips in the river water to test for these ions.
3. Put the wet strips on a paper towel under their appropriate symbols so you don't forget which strip represents a test for which ion.
4. Match the color of your strip with the color chart on the side of the relevant test strip bottle. The amount of the ion in your river water sample will be listed underneath the matching color square on the bottle.
5. Record on your lab sheet the color of the strip and the amount of each ion indicated by the test strip.

You will repeat this “ion testing” step after each filtration to find out if the ions are still present in the water.



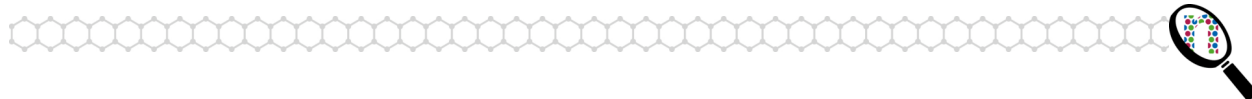


Table 1 summarizes the consequences of the presence of these ions in drinking water.

**Table 1. Ions and Consequences in Drinking Water**

Ions	Consequences in Drinking Water
$\text{Fe}^{2+}$ and $\text{Fe}^{3+}$	These ions indicate that rust from pipes has gotten into the water. While rust is not dangerous, it makes the water taste bad and leaves mineral deposits in sinks and bathtubs.
$\text{NO}_3^-$ and $\text{NO}_2^-$	These ions are an indication that pesticides from agriculture have gotten into the water.
$\text{Cl}^-$	This ion indicates that salt has intruded into the water. People cannot use salty water for drinking. Salty water usually cannot be used for agriculture either, although there are a few exceptions.
$\text{Cu}^{2+}$	Copper is normally found in water from natural sources as well as from corrosion of the copper pipes used for water. Copper is not harmful in quantities less than $1000\text{-}\mu\text{m}$ .

### Gravel Filtration

1. Put  $\frac{1}{2}$  cup of **gravel** into the funnel.
2. Put a clean 250 mL beaker underneath the funnel.
3. Pour the river water supplied by your teacher over the gravel. Notice if the gravel stopped any of the substances that you saw in the water from going into the beaker below.
4. Record your observations on your lab sheets.

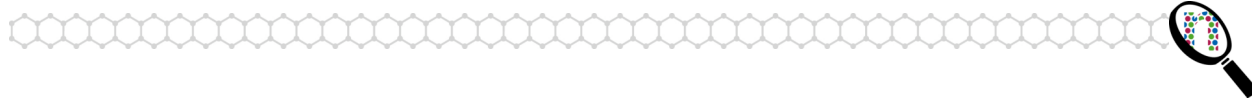
### Gravel and Sand Filtration

5. Put  $\frac{1}{2}$  cup of **sand** on top of the gravel in the funnel.
6. Put a clean 250 mL beaker under the funnel.
7. Pour the contents of the first beaker, the effluent, into the funnel on top of the sand. Notice if the sand and gravel stop any of the substances in the water from going into the beaker below.
8. Record your observations on your lab sheet.
9. Rinse the empty 250 mL beaker and place it underneath the funnel.

### Gravel, Sand, and Activated Charcoal Filtration

10. Put the **activated charcoal** into the funnel on top of the sand and the gravel.
11. Pour the remaining water (the effluent) left from the sand filtration step into the funnel on top of the charcoal. Notice if the charcoal removes anything else.
12. Record your observations on your lab sheet.





### **Conduct Ion Test**

13. Using the test strips, test for the presence of the ions in the filtered water by following the instructions in the Ion Testing box above.
14. Record the results of your ion tests on your lab sheet and answer the questions.

### **Nanofiltration**

15. Get a 25 mm NanoCeram® nanofilter disc and a Luer-Loc ceramic filter housing.
16. Open the filter housing and carefully place the disc into the filter housing, place the O-ring on top of the disc, and close securely, making sure the disc is centered in the housing to prevent leakage around the edges of the disc.
17. Rinse the empty 250 mL beaker and place it underneath the filter.
18. Fill the syringe with the effluent collected after filtering with the charcoal, sand, and gravel.
19. Screw the filter housing onto the syringe, taking care not to depress the plunger of the syringe during this operation.
20. Push the effluent through the nanofilter using even, steady pressure.
21. Record your observations of the solution after it has gone through the nanofilter on your lab sheet.

### **Conduct Ion Test**

22. Using the test strips, test for the presence of the ions in the filtered water by following the instructions in the Ion Testing box above.
23. Record the results of your ion tests on your lab sheet and answer the questions.

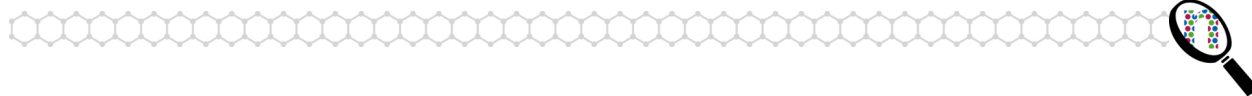
### **Procedures: Comparing Ultrafiltration with Nanofiltration (Part II)**

You have just used a new nanofilter (the NanoCeram filter) that has recently come to market. An older ultrafilter, called the Millipore VS filter is also available. The NanoCeram® filter is a multilevel woven membrane with various nanoparticles embedded into the layers of membranes. The Millipore VS membrane is a nonwoven, matte-like paper.

The purpose of this part of the lab activity is to compare the nanofilter with the ultrafilter based upon the following two criteria:

- Completeness of filtration
- The relative amount of pressure needed to push the water through each filter

The completeness of filtration will be measured by filtering dissolved dye through each of the filters and looking at the color of the filter and the effluent. The relative pressure needed for filtration will be measured by how hard you have to push the syringe to get the water to pass through the filters.



## Compare Millipore VS and NanoCeram® Filtration

1. Open the bottle containing the dissolved dye and draw 2-3 mL into the syringe.
2. Open the Luer-Loc filter housing and carefully place a single 25mm disc of **Millipore VS** membrane material into it. Place the O-ring on top of the disc and close securely, making sure the disc is centered in the housing to prevent leakage around the edges of the disc.
3. Screw the filter housing onto the syringe, taking care not to depress the plunger of the syringe during this operation.
4. Depress plunger of the syringe while holding the syringe over an effluent collector to capture the fluid as it exits the syringe through the filter housing.
5. Apply enough pressure to ensure that the dissolved dye is passing through the filter media. *Typical results for this stage using the Millipore VS membrane material show only several drops coming out of the syringe due to the extreme amount of pressure required to force the dissolved dye through the filter.*
6. Once this is completed, carefully remove and open the filter housing, and remove the filter membrane.
7. Place the membrane aside, next to the effluent collector containing the effluent from this test.
8. Rinse the syringe and repeat the sequence of steps 1-7 above, but with the **NanoCeram®** filter. Push the dissolved dye through gently and steadily; avoid pushing fast.
9. Compare the color of the effluent from the two filters, the color of the filters, and how easy or hard it was to push the dissolved dye through the filters with the syringe.
10. Record your observations on your lab sheet.
11. Answer the questions on your lab sheet.
12. Clean your lab station.

## References

(Accessed January 2008.)

[1] <http://icn2.umeche.maine.edu/newnav/newnavigator/images/P7280072.JPG>



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## Comparing Nanofilters to Conventional Filters Lab Activity: Student Worksheet

### Part 1: Filtration

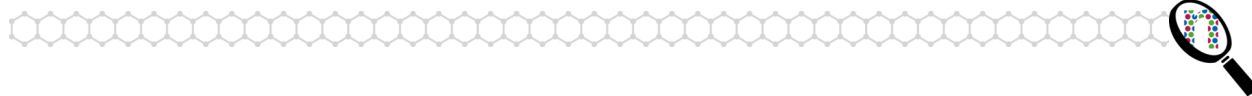
1. DRAW and DESCRIBE the contents and appearance of your river water. After looking carefully, write down everything that you see that is in the river water. Be sure to include any identifiable substances, and any colors.

2. Record the color of the test strip and amount of each ion indicated by the test strip.

Substance Tested	Color	Presence or Absence
$\text{Fe}^{2+}$ and $\text{Fe}^{3+}$		
$\text{NO}_3^-$ and $\text{NO}_2^-$		
$\text{Cl}^-$		
$\text{Cu}^{2+}$		

### Gravel Filtration

3. Describe the appearance of the effluent after it was poured through the gravel.
4. Based on your observations, what was removed from the river water after filtering with the gravel?
5. Based on your observations, what remained in the river water after filtering with the gravel?



### Gravel and Sand Filtration

6. Describe the appearance of the effluent after it was poured through the gravel and sand.
7. Based on your observations, what was removed from the river water after filtering with the gravel and sand?
8. Based on your observations, what remained in the river water after filtering with the gravel and sand?

### Gravel, Sand, and Activated Charcoal Filtration

9. Describe the appearance of the effluent after it was poured through the gravel, sand, and charcoal.
10. Record the color of the test strip and amount of each ion indicated by the test strip.

Substance Tested	Color	Presence or Absence
$\text{Fe}^{2+}$ and $\text{Fe}^{3+}$		
$\text{NO}_3^-$ and $\text{NO}_2^-$		
$\text{Cl}^-$		
$\text{Cu}^{2+}$		

11. Based on your evidence (observations and strip tests), what was removed from the river water after filtering with the gravel, sand, and charcoal?
12. Based on your evidence (observations and strip tests), what remained in the river water after filtering with the gravel, sand, and charcoal?



## Nanofiltration

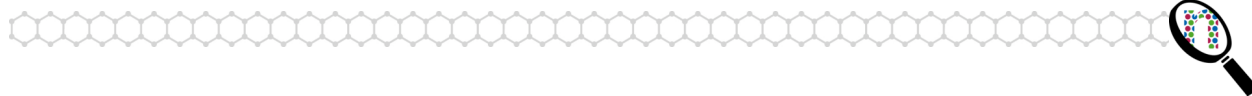
13. Describe the appearance of the effluent after it was pushed through the NanoCeram® nanofilter.

14. Record the color of the test strip and amount of each ion indicated by the test strip.

Substance Tested	Color	Presence or Absence
$\text{Fe}^{2+}$ and $\text{Fe}^3$		
$\text{NO}_3^-$ and $\text{NO}_2^-$		
$\text{Cl}^-$		
$\text{Cu}^{2+}$		

15. Based on your evidence (observations and strip tests), what was removed from the river water after filtering through the nanofilter?

16. Based on your evidence (observations and strip tests), what remained in the river water after filtering through the nanofilter?



## Part II: Comparing Ultrafiltration with Nanofiltration

After following the lab directions for putting the effluent through the two filters, fill out the following table.

Filter Type	Color of Effluent	Color of Filter	Relative Pressure Required to Push the Solution Through the Filter
Millipore VS ultrafilter			
NanoCeram® nanofilter			

17. Which filter removed the dye the best? How do you know?
18. Which filter required less pressure to push the water through?
19. Based on your results about pressure, which filter would cost less overall?
20. Based on the evidence from your experiments, can you stay and camp another day or do you have to go home to get clean, drinkable water?
21. What do you think might have been the sources of the pollutants in your river water?



## Cleaning Jarny's Water: Student Instructions & Report

### There's a Problem with Our Water...

In the Eastern part of France, in the city of Jarny (see Figure 1), the local people have a serious problem with their drinking water. Their main source of drinking water comes from the ground water table located near an old iron mine. (See Figure 2 for an explanation of ground water.)

The water has always been pumped out of the mine and filtered before being used for drinking water. When the mine was active, this system worked fine. But since closing, the water has flooded up into the mine, creating a pool of standing water that seeps into the ground water used for drinking.

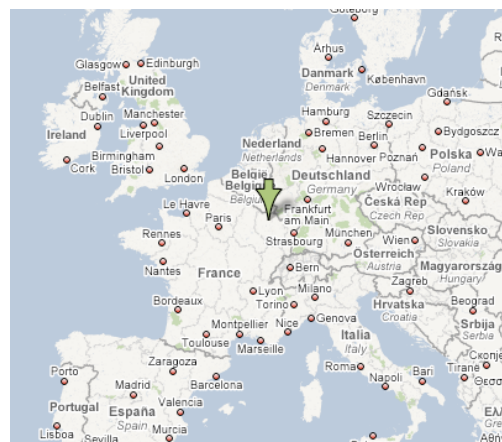


Figure 1. Jarny, France (green arrow) [1].

Over time, the water sitting in the mine reacted with the debris left in the abandoned mine, leaving much of the water contaminated. A local water-monitoring agency has watched the rising contamination levels and determined that the current water cleaning system is not good enough to make the water safe to drink. Even before the water flooded up into the mine, a few substances were slightly above safety limits, but now their levels are even higher.

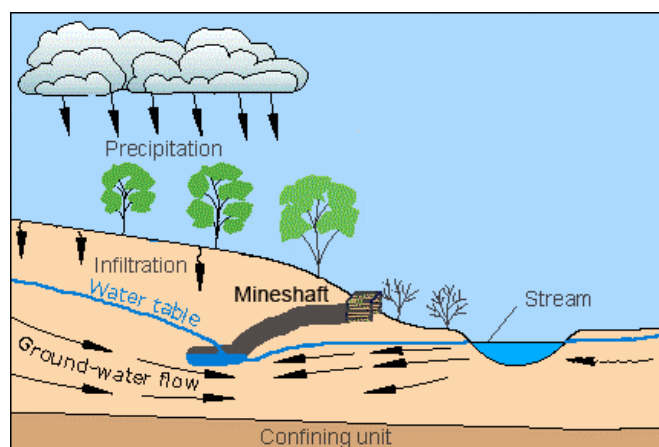
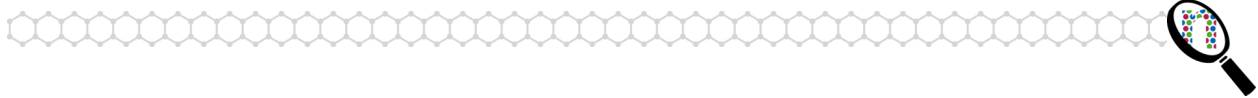


Figure 2. Ground water [2].

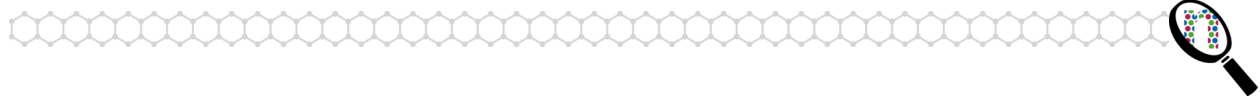
Water that comes from rain (precipitation) trickles through the ground (infiltration) until it flows to an area that it can't pass through, such as bedrock. Fresh water accumulates in these places and is referred to as *ground water*. The top of the ground water is the water table. When this underground water is large enough, it is called an aquifer. Aquifers are a commonly used source of fresh drinking water for people all over the world.

Now that you have some background on the water problem facing Jarny, your team's job is to design a system to clean the water to make it drinkable by the local residents. To do this you will need to do the following:





1. Analyze the data in Table 1 to identify what harmful substances are present in the water. This table provides raw water measurements on a set of substances, selected due to their change in concentration before and after the flooding.
2. Complete question 1 in the Student Report. Record the following information for each substance:
  - The name of the substance identified to be filtered out of the water
  - The amount the substance is over the acceptable limit
  - The ranking of substances by size (1 = largest)
  - The least expensive filter needed to filter the substance identified
3. Analyze the data on the current water cleaning system (Table 2), your reading handouts, and relevant charts to help inform your design of a system to clean the water to make it drinkable. Assume that your design will be added on to the system currently in place: a flocculation procedure, a sand filter, and a 1.0 micron microfilter. Remember that the town is poor and your design needs to provide a cost-effective solution. Your design may involve single-step or multiple-step methods.
4. Complete questions 2 and 3 in the Student Report.



**Table 1. Water Measurements Before and After Flooding**

Substance	Before flooding (mg/L)	After flooding (mg/L)	“Safe” levels (mg/L)	Health hazard or water-taste quality
$\text{Ca}^{2+}$	168	296	160	Contributes to water “hardness”
$\text{Mg}^{2+}$	31	185	15	Contributes to water “hardness”
$\text{Na}^+$	50	260	350	Dehydration
$\text{CO}_3^{2-}$	367	500	100	Taste or alkalinity
$\text{SO}_4^{2-}$	192	1794	300	Water taste
$\text{Cd}^{2+}$	.002	.018	.005	Kidney damage
Bacteria ( <i>E. coli</i> )	0	24	0	Diarrhea, cramps, nausea, or headaches
Asbestos (million fibers/L) from rotting pipes	2	12	7	Increased risk of developing intestinal polyps
Human hair (million hairs/L)	16	48	3	None known, just disgusting

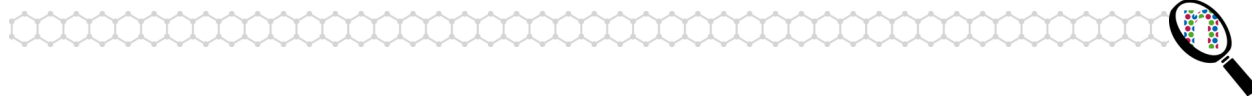
**Table 2. Jarny’s Current Water Cleaning System**

Jarny’s current water cleaning system involves treating the water with a flocculent (a material that combines with large-sized particles in the water) and then letting the flocculent (with the large particle combinations) sink to the bottom so it can be removed. The remaining water is filtered through two filters: 1) sand, and then 2) a membrane with 1.0 micrometer diameter holes.

## References

[1] <http://maps.google.com>

[2] Adapted from <http://ga.water.usgs.gov/edu/earthgwdecline.html>



## Student Report

1. Use the water quality information in Table 1 to fill in Table 3 below.

**Table 3. Substances Present at Unacceptable Levels**

Substance	Amount over acceptable limit	Rank substances by size (1=largest)  If there is a range, choose the size at the smallest end of the range  Particles of similar size can have the same ranking	Least expensive filter necessary
$\text{Ca}^{2+}$			
$\text{Mg}^{2+}$			
$\text{CO}_3^{2-}$			
$\text{SO}_4^{2-}$			
$\text{Cd}^{2+}$			
Bacteria ( <i>E coli</i> )			
Asbestos			
Human hair			



- 
- The best filter or combination of filters to add to Jarny's water system are the following, in order:
- Draw your design showing the water and its contents before and after passing through each filter in your design.



## New Nanomembranes: Student Reading

### The Desalination Problem

In the early 1960's, the United States government challenged the scientific community to discover an inexpensive yet effective method for removing salt from water (**desalination**) on a large scale. Desalination offered the potential to make water from the oceans drinkable, but at the time, desalination methods tended to be expensive and inefficient.

Accepting this challenge, Samuel Yuster and two of his graduate students at the University of California, Los Angeles created a porous material that simulated the movement of water through a living cell's membrane. This material, a type of cellulose **polymer**, was called a **reverse osmosis (RO)** membrane.

Within a living cell, water travels across the cell membrane from an area of higher concentration of **solute** to an area of lower concentration. This natural process, called **osmosis**, continues until the concentration of solute on the inside and outside of the cell are equal. In *reverse* osmosis, water is transported through an artificial membrane from an area of lower concentration to one of higher concentration—the opposite of osmosis. The water goes against the “concentration gradient.”

Because this does not happen naturally, pressure (e.g. from a pump) is required to push the water through the membrane. By pushing water through this membrane, which salt and other ions can't pass through, the water is filtered, leaving it pure and safe to drink. Reverse osmosis is the most expensive type of water filtration due to the constant energy required to pump water through the membrane at high pressure. Thus, even though we have a technique to make ocean water drinkable, the cost still prevents wide scale use.

Desalination technology has not changed much over the last fifty years...until now. Currently, there is a considerable amount of active research going into the creation of a variety of nanotechnology membranes, all with the goal of finding an inexpensive, but highly efficient method of removing salt from water.

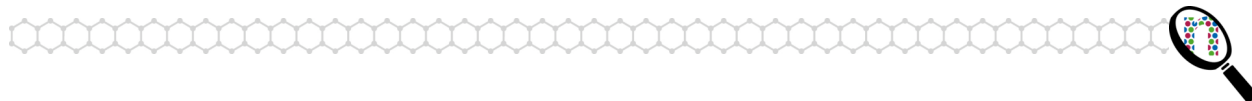
### Meet Eric Hoek

Eric Hoek, a researcher at the University of California, Los Angeles, has been making the news lately. Dr. Hoek is an assistant professor of civil and environmental engineering and is working with a company to patent a nanofiltration membrane that shows promise as an efficient and cost-effective way to remove salt from water.

Dr. Hoek is working to create membranes with pore sizes of one nanometer. Because of the small pore size, the membrane blocks substances that are only a few nanometers in size.



*Figure 1. Dr. Eric Hoek, Assistant Professor at the University of California in Los Angeles (UCLA) [1].*



However, the membrane not only filters based on *size* but also based on *charge*. In other words, the membrane can stop particles of a particular size and of a particular electrostatic charge while allowing water through. He explains that one-nanometer pores are an optimal size because an electric field is generated that covers the entire pore. This electric field is adjustable in strength so that it can be “tuned” to reject charged items in solutes.

In addition, Dr. Hoek has figured out how to embed noxious substances in his nanomembranes—substances that will kill bacteria on contact! Dr. Hoek explains that at the nanoscale level, you can build substances into the membrane to give it certain properties. For example, by implanting into the membrane substances that are toxic to bacteria, you can effectively kill bacteria in water.

Dr. Hoek’s nanomembranes provide all of these new filtration benefits, but equally importantly, they filter water at much less pressure and cost than traditional reverse osmosis techniques. How does this happen? Dr. Hoek explains that channels can be built into the membranes that are surprisingly hydrophilic (attractive to water molecules). The hydrophilic channels *attract* water to pass it through the membrane, thus reducing the pressure needed to *push* the water through it.

Dr. Hoek plans to continue working on the development of smaller, “adaptive” membranes that can be adjusted through the combination of pressure-driven and electric/charge driven filtration. In other words, the membrane will allow you to have much greater control over the types of particles that can be filtered out. He also envisions creating membranes that are self-cleaning, which would reduce both maintenance and operating expenses. As Dr. Hoek tells his students, “Work on important problems, and your work will be appreciated. You’ll do incremental work along the way to the goal, but you need the important problem to steer your work.”

## Fred Tepper and His Company Argonide

Fred Tepper, founder of the company Argonide, invented a new type of water filtering membrane with pores containing nano-sized ceramic fibers. What is the advantage of this type of filter?

Because the filter has such a large quantity of **nanofibers**, it contains a tremendous surface area. The larger the surface area in a filter, the greater amount of “dirt” the filter can trap and remove from the water. This type of filter can hold many times more dirt than an **ultrafiltration** (UF) membrane can. And it is highly efficient in capturing very small particles in a water stream. Ultrafilters are often used as **prefilters** for reverse osmosis (RO) membrane systems, taking out particles that can clog, or **foul**, RO membranes.

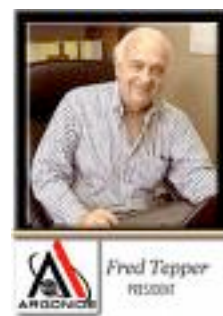
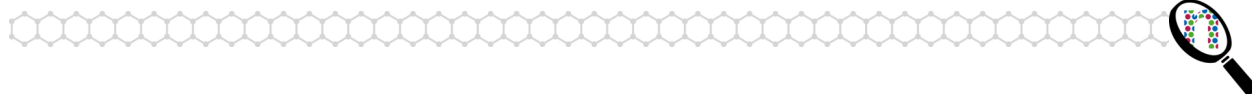


Figure 2. Fred Tepper, founder of Argonide [2]

## How Does Argonide’s Nanofiltration Membrane Work?

The **nanoceramic** filter is composed of several different filter materials. In effect, each filter contains multiple layers of pores, which makes it very efficient at trapping a wide



variety of particle sizes through a nanoscale adhesion process (**nanoadhesion**). The filter is completely lined with an **alumina**-based material which, when reduced to nano-sized fibers, gives the fiber surfaces a very strong positive charge. Negatively-charged particles, like salts or ions that need to be removed from water, are attracted to the positively-charged fiber surfaces and are effectively removed from the water.

Nanoceramic filters can sustain high water-flow rates, and are very good at capturing small particles. In traditional filtration, to capture smaller particles, you need smaller pores in the filter. However, with the **electroadhesive** properties of nanoceramic filters, particles are attracted to and captured by the positive charges on the filter surfaces. For standard filters to approach the efficiency of nanoceramic filters, they must typically use a smaller pore size. This smaller pore size leads to increased clogging (fouling) of the pores and a lower flow rate of water compared to the nanoceramic filters.

Nanoceramic filters act as prefilters to reverse osmosis membranes since they are able to filter out particles that would typically harm or foul RO membranes. This allows the RO membrane to do what it does best: remove salt ions from water. The RO membrane will last much longer if it doesn't have to trap bigger particles, and it will need fewer maintenance/cleaning cycles, which can extend its lifetime. Thus even though the nanoceramic filter does not perform reverse osmosis, it contributes to a larger technology solution that makes RO less expensive.

## References

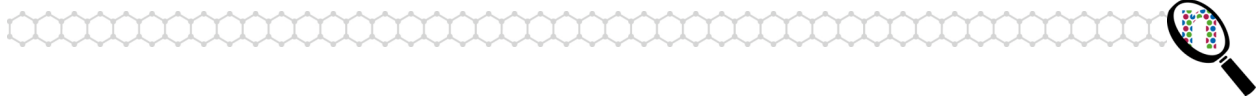
[1] [http://www.cnsi.ucla.edu/institution/personnel?personnel\\_id=124316](http://www.cnsi.ucla.edu/institution/personnel?personnel_id=124316)

[2] <http://www.argonide.com/company.html>

## Glossary

Term	Definition
<b>alumina</b>	A synthetically produced aluminum oxide ( $\text{Al}_2\text{O}_3$ )
<b>desalination</b>	The process by which salt is removed from salt water (e.g. sea water) to make it drinkable.
<b>electroadhesive</b>	Two substances adhere to each other by the attraction of opposite charges.
<b>electroconductor</b>	A material that conducts electricity.
<b>foul (fouling)</b>	The process in which the substance(s) being filtered out block the pores of a filter, making that filter unable to transport water.
<b>nanoadhesion</b>	A process in which charged particles are (electrostatically) attracted to nanofibers that have been coated with a thin metallic film.
<b>nanoceramic</b>	A ceramic (inorganic, nonmetallic material) that is synthesized from nano-sized powders.





<b>nanofibers</b>	Fibers with diameters less than 100 nanometers.
<b>osmosis</b>	The passage of water through a semi-permeable membrane from a region of low solute concentration to a region of high solute concentration until equilibrium is reached.
<b>polymer</b>	A long molecule that is made up of a chain of many small repeated units.
<b>prefilter</b>	A filter that cleans small particles out of the water, thereby increasing the efficiency of the next, smaller filter.
<b>reverse osmosis</b>	A method of producing pure water by forcing saline or impure water through a semi-permeable (selectively permeable) membrane across which salts or impurities cannot pass.
<b>solute</b>	A substance that is dissolved in another substance (called the solvent) in a homogeneous mixture. For example in salt water the salt ions are the solute and the water is the solvent.
<b>ultrafiltration</b>	Method for removing particles from water via a membrane filter. By applying pressure, water passes through this membrane.



Name \_\_\_\_\_ Date \_\_\_\_\_ Period \_\_\_\_\_

## Reflecting on the Guiding Questions: Student Worksheet

Think about the activities you just completed. What did you learn that will help you answer the guiding questions? Jot down notes in the spaces below.

1. Why are water's unique properties so important for life as we know it?

What I learned in these activities:

What I still want to know:

2. How do we make water safe to drink?

What I learned in these activities:

What I still want to know:

3. How can nanotechnology help provide unique solutions to the water shortage?

What I learned in these activities:

What I still want to know:

4. Can we solve our global water shortage problems? Why or why not?

What I learned in these activities:

What I still want to know: